



Material Safety Data Sheet

DOW CHEMICAL KOREA LIMITED

Product name: CARBOWAX™ Polyethylene Glycol 8000 Powder

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DOW CHEMICAL KOREA LIMITED encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: CARBOWAX™ Polyethylene Glycol 8000 Powder

Recommended use of the chemical and restrictions on use

Identified uses: For the CARBOWAX™ Product Line, a partial list of applications include automotive products, household products, packaging products, petroleum chemicals, plastics, inks, coatings, adhesives, chemical intermediates, rubber processing, lubricants, metalworking fluids, mold release agents, ceramics, and wood treating. For drug, cosmetic/personal care or indirect food applications, use CARBOWAX™ SENTRY™ brand products. Only SENTRY brand products are tested to meet applicable regulatory requirements. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

COMPANY IDENTIFICATION

DOW CHEMICAL KOREA LIMITED
520, YEONGDONG-DAERO, GANGNAM-GU
5TH FLOOR, I-PARK TOWER
SEOUL TEUGBYEOLSI 06170
SOUTH KOREA

Customer Information Number:

82-(0)2-3490-0700
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 080-369-2436

Local Emergency Contact: 080-369-2436

2. HAZARDS IDENTIFICATION

GHS Classification

This material is not classified as hazardous under the Article 39 Paragraph 1 of the Industrial Safety and Health Act (ISHA). It is not regulated for the MSDS creation and labeling by the provision of Article 41 Paragraph 1 of the ISHA.

GHS label elements

Hazard pictograms : Not applicable

Signal word : Not applicable

Hazard statements : Not applicable

Precautionary statements : Not applicable

Other hazards

May form combustible dust concentrations in air.

3. COMPOSITION/INFORMATION ON INGREDIENTS

This product is a substance.

Component	Common Name	CASRN	Concentration	KECI Number
Polyethylene glycol	No data available	25322-68-3	> 99.0 %	KE-20228

4. FIRST AID MEASURES

Description of first aid measures**General advice:**

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed

Notes to physician: Absorption may be promoted by damaged skin. J Pharm Sci. 1985 Oct;74(10):1062-6; Burns Incl Therm Inj 1982 Sep;9(1):49-52. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

5. FIREFIGHTING MEASURES

Suitable extinguishing media: Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective.

Unsuitable extinguishing media: Do not use direct water stream. May spread fire.

Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

Unusual Fire and Explosion Hazards: Container may rupture from gas generation in a fire situation. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Do not permit dust to accumulate. When suspended in air dust can pose an explosion hazard. Minimize ignition sources. If dust layers are exposed to elevated temperatures, spontaneous combustion may occur. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Burning liquids may be extinguished by dilution with water. Do not use direct water stream. May spread fire. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires. Dust explosion hazard may result from forceful application of fire extinguishing agents. Move container from fire area if this is possible without hazard. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage.

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

Methods and materials for containment and cleaning up: Contain spilled material if possible. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

7. HANDLING AND STORAGE

Precautions for safe handling: Keep away from heat, sparks and flame. No smoking, open flames or sources of ignition in handling and storage area. Electrically ground and bond all equipment. Good housekeeping and controlling of dusts are necessary for safe handling of product. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

Conditions for safe storage: Store in original container. Use product promptly after opening. Avoid prolonged exposure to heat and air. Store in the following material(s): Stainless steel. Polypropylene. Polyethylene-lined container. Teflon. Glass-lined container. Plaste 3066 lined container. Plaste 3070 lined container. 316 stainless steel.

Storage stability

Shelf life: Use within 36 Month

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value/Notation
Polyethylene glycol	US WEEL	TWA aerosol	10 mg/m ³

Exposure controls

Engineering controls: Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Examples of preferred glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk

assessment process. For most conditions no respiratory protection should be needed; however, if discomfort is experienced, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	Powder
Color	White
Odor	Mild
Odor Threshold	No test data available
pH	4.5 - 7.5 <i>ASTM E70</i> (5% aqueous solution)
Melting point/range	60 - 63 °C <i>Literature</i>
Freezing point	60 - 63 °C <i>Literature</i>
Boiling point (760 mmHg)	> 200 °C <i>Calculated</i> . Decomposes
Flash point	closed cup 229 °C <i>ASTM D 93</i>
Evaporation Rate (Butyl Acetate = 1)	No test data available
Flammability (solid, gas)	May form combustible dust concentrations in air.
Lower explosion limit	No test data available
Upper explosion limit	No test data available
Vapor Pressure	< 0.01 mmHg at 20 °C <i>ASTM E1719</i>
Relative Vapor Density (air = 1)	>10 <i>Calculated</i> .
Relative Density (water = 1)	1.111 at 65 °C / 65 °C <i>Calculated</i> .
Water solubility	63 % at 20 °C <i>Measured</i>
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No test data available
Decomposition temperature	No test data available
Kinematic Viscosity	700 - 900 cSt at 98.9 °C <i>ASTM D 445</i>
Explosive properties	No data available
Oxidizing properties	No data available
Liquid Density	1.0852 g/cm ³ at 70 °C <i>Literature</i>
Molecular weight	7,000 - 9,000 g/mol <i>Literature</i>
Volatile Organic Compounds	0 g/L <i>EPA Method No. 24</i>

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: No data available

Chemical stability: Thermally stable at typical use temperatures.

Possibility of hazardous reactions: Polymerization will not occur.

Conditions to avoid: Product can oxidize at elevated temperatures. Generation of gas during decomposition can cause pressure in closed systems. Avoid static discharge.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials. Decomposition products can include and are not limited to: Carbon dioxide. Alcohols. Ethers. Aldehydes. Carboxylic acids. Polymer fragments.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on the likely route of exposure

Please refer to the information below.

Acute toxicity

Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

Typical for this family of materials.

LD50, Rat, > 10,000 mg/kg Estimated.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

Prolonged/repeated exposure to damaged skin (as in burn patients) may result in absorption of toxic amounts.

Typical for this family of materials.

LD50, Rabbit, > 20,000 mg/kg

Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility; single exposure is not likely to be hazardous. For respiratory irritation and narcotic effects: Relevant data not available.

Typical for this family of materials.

LC50, Rat, 6 Hour, dust/mist, > 2.5 mg/l No deaths occurred at this concentration.

Skin corrosion/irritation

Prolonged exposure not likely to cause significant skin irritation.

May cause more severe response if skin is abraded (scratched or cut).

Serious eye damage/eye irritation

May cause slight temporary eye irritation.

Corneal injury is unlikely.

Skin and Respiratory Sensitization

For this family of materials:

Did not cause allergic skin reactions when tested in humans.
For this family of materials, sensitization studies done in guinea pigs have been negative.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Recent findings of kidney failure and death in burn patients, as well as some studies using animal burn models, suggest that polyethylene glycol may have been a factor.

The use of topical applications containing this material may not be appropriate in severely burned patients.

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity

Polyethylene glycols did not cause cancer in long-term animal studies.

Teratogenicity

Did not cause birth defects or any other fetal effects in laboratory animals.

Reproductive toxicity

In animal studies, did not interfere with reproduction.

Mutagenicity

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Ecotoxicity**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis
(LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).

LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 73,493 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

LC50, Daphnia magna (Water flea), static test, 48 Hour, 35,252 mg/l, OECD Test Guideline 202 or Equivalent

Toxicity to bacteria

EC50, Bacteria, static test, 16 Hour, > 5,000 mg/l

Persistence and degradability

Biodegradability: Biodegradation under aerobic static laboratory conditions is moderate (BOD20 or BOD28/ThOD between 10 and 40%).

Chemical Oxygen Demand: 1.78 mg/mg

Biological oxygen demand (BOD)

Incubation Time	BOD
5 d	2 - 5 %
10 d	4 - 5 %
20 d	17 - 24 %

Bioaccumulative potential

Bioaccumulation: No bioconcentration is expected because of the relatively high water solubility.

Mobility in Soil

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

Results of PBT and vPvB assessment

This substance has not been assessed for persistence, bioaccumulation and toxicity (PBT).

Other adverse effects

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

13. DISPOSAL CONSIDERATIONS

Disposal methods: Any disposal practice must be in compliance with all local and national laws and regulations. Do not dump into any sewers, on the ground, or into any body of water.

Disposal precautions: Customers are advised to check their local legislation governing the disposal of waste materials.

Contaminated packaging: All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations.

14. TRANSPORT INFORMATION

Classification for ROAD and Rail transport:

UN number	Not applicable
Proper shipping name	Not regulated for transport
Class	Not applicable
Packing group	Not applicable
Environmental hazards	Not applicable
Special precautions for user	No data available.

Classification for SEA transport (IMO-IMDG):

UN number	Not applicable
Proper shipping name	Not regulated for transport
Class	Not applicable
Packing group	Not applicable
Marine pollutant	Not applicable
Special precautions for user	No data available.
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

UN number	Not applicable
Proper shipping name	Not regulated for transport
Class	Not applicable
Packing group	Not applicable
Special precautions for user	No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Regulation under the Occupational Safety and Health Act

The product is not classified as hazardous by ISHL in Korea.

Harmful Substances Prohibited from Manufacturing

Not applicable

Harmful Substances Required Permission for Manufacture

Not applicable

Harmful Agents to be kept below Occupational Exposure Limits

Not applicable

Harmful Agents Required to be kept below Permission Levels

Not applicable

Hazardous substances requiring management

Not applicable

Controlled Substances Subject to Environment Monitoring

Not applicable

Controlled Substances Subject to Health Examination

Not applicable

Regulation under the Chemical Control Act**Toxic Chemicals**

Not applicable

Restricted Chemicals

Not applicable

Prohibited Chemicals

Not applicable

Accident Precaution Chemicals

Not applicable

Dangerous Substances Safety Management Act

Not Applicable to Dangerous Materials

Waste Management Law

Industrial waste

Follow article 13 of the act to dispose the product waste

Other requirements in domestic and other countries**Korea. Korean Existing Chemicals Inventory (KECI):**

All intentional components are listed on the inventory, are exempt, or are supplier certified.

16. OTHER INFORMATION

Product Literature

Additional information on this product may be obtained by calling your sales or customer service contact. Ask for a product brochure. Additional information on this and other products may be obtained by visiting our web page.

Hazard Rating System**NFPA**

Health	Flammability	Instability
0	1	0

Revision

Identification Number: 166952 / A153 / Issue Date: 2018.06.20 / Version: 1.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Date of first issue: 2018.06.20**Legend**

TWA	8-hr TWA
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US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)
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Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; CPR - Controlled Products Regulations; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

DOW CHEMICAL KOREA LIMITED urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.

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